

# IMAGE FORMATION APPARATUS AND CHARGER USED THEREWITH

## BACKGROUND OF THE INVENTION

### 1. Field of the Invention

5 This invention relates to an image formation apparatus such as a copier or a printer and in particular to improvements in an image formation apparatus of the type comprising a charger having a charging member in contact with or brought close to the top of an photoreceptor and a charger used with the image  
10 formation apparatus.

### 2. Description of the Related Art

In recent years, demands for miniaturizing a color image formation apparatus and devises thereof have been made as the  
15 demands of the market.

For example, a tandem image formation apparatus comprises a plurality of photoreceptors such as photoconductor drums and devices such as a charger and a developing device disposed on each of the photoreceptors. As the apparatus  
20 itself is miniaturized, inevitably the developing device and the charger are placed close to each other and a new technical problem of interference between the devices, which has been no particular problem so far, is found.

To miniaturize the apparatus itself, a so-called  
25 cleanerless system wherein a cleaning device and a remaining

toner collection device are not provided for each photoreceptor is proposed.

However, in this kind of cleanerless system, after transfer, remaining toner exists on the photoreceptor surface although a trace quantity of toner remains, and the remaining toner becomes "memory" at the next image formation time, adversely affecting the image quality.

Thus, in a related art, for example, an art has been proposed wherein a memory removal member (for example, a brush roll) is placed in the upstream of a charger member (for example, a charge brush) as a charger to disturb the remaining toner (for example, refer to JP-A-Hei.4-371975).

In this kind of related art, a technique of applying a bias to the memory removal member to remove the remaining toner easily is disclosed.

When a toner is accumulated in the memory removal member with the long-term use, it becomes difficult to accomplish the original object and thus, for example, a technique of temporarily holding the remaining toner and discharging and collecting the remaining toner at a predetermined timing has been already proposed (for example, refer to JP-A-Hei.11-249452).

An image formation apparatus in a related art uses, for example, a charger of a charging roll type.

As this kind of charger, for example, a charger

comprising a sponge-like conductive elastic body placed on a metal shaft and coated on a surface with a fluorine resin film (PVdF) has been already proposed.

As a technical problem of this kind of image formation apparatus (charger), for example, using a charger of a charging roll type, a phenomenon in which random spots are produced at arbitrary points on paper or continuous points or spots are produced every rotation period of a charging roll or a photoconductor drum (P/R), for example, is observed, as shown in FIG. 19.

A similar phenomenon is also observed if a charger of a charging roll type is used or in an image formation apparatus adopting a developing device of a dual-component developing type, a charger comprising a brush roll placed upstream from a charging member (for example, a charging roll) is used.

The spots are roughly classified into background spots (BKG spots) occurring in a background and image part spots occurring in an image part (for example, a halftone image), as shown in FIG. 19.

Next, the production principle of such spots is estimated. For example, as shown in FIG. 20, when a foreign substance 502 is deposited on a photoconductor drum 510 and enters a nip area between a charging roll 511 and the photoconductor drum 510, the foreign substance 502 portion shields an electric field and a tenting part is formed on a surface layer film portion

of the charging roll 511 in which the foreign substance 502 intervenes so that a charge failure is caused in a part corresponding to the photoconductor drum 510 portion.

At this time, if the charge failure part caused by the  
5 foreign substance 502 shifts to the downstream of the photoconductor drum 510 and an electrostatic latent image is formed in the charge failure part and is developed, a spot having a comparatively large diameter is produced.

On the other hand, if the foreign substance 502 is  
10 deposited on the charging roll 511 or the photoconductor drum 510, a continuous point is produced every rotation period of the charging roll 511 or the photoconductor drum 510.

B2

Since the surface layer film of the charging roll 511  
15 uses a rigid fluorine resin film (PVdF) having a Young's modulus of 2 GPa, the contact property between the charging roll 511 and the photoconductor drum 510 surface is poor and the discharge gap on a prenip side is unstable and becomes large in curvature and a so-called charge ghost that the previous  
20 latent image history remains because of abnormal discharge occurs.

Further pursuing the production cause of such spots, we have determined that the main cause of producing the spots is the fact that as the developing device and the charger are  
25 placed close to each other, the magnetic force from the

developing device affects a shaft (usually, using a magnetic material) of the charging roll and a magnetic material of carrier, etc., is easily deposited on the surface of the charging roll because of magnetic field interference between the developing device and the shaft.

In the form in which the brush roll is placed in the upstream of the charging member (for example, a charging roll), toner and a developer (carrier) accumulate on the brush roll and drop as an aggregate on the surface of an photoreceptor as the brush roll rotates.

Particularly, the carrier is large as it has a particle diameter of 40 to 50  $\mu\text{m}$  and if charges, etc., are poured into the carrier by the bias applied to the brush roll, the polarity changes and the carrier easily aggregates and drops onto the photoreceptor as a coarse lump. If the carrier lump enters the charging member, the contact between the charging member and the photoreceptor surface becomes nonuniform to cause a partial charge failure to occur so that the image quality is widely affected. Specifically, a technical problem leading to the image quality defect like spots described above arises.

The carrier of the developer constantly leaks to the photoreceptor surface little by little in the developing section and easily flows out under a low-temperature, low-humidity environment or over time.

As means for handling the carrier lump, an art wherein

a brush roll is provided with a flicker (a member for flicking a developer) for scrubbing away the developer deposited on the brush roll is disclosed (for example, refer to JP-A-Hei.9-54480).

5           However, in this technique, the possibility that the developer will scatter in the main unit of the apparatus is high and a mechanism for collecting the scrubbed developer needs to be provided; the technique is not a preferred solution from the points of mounting costs and an increase in space.

#### SUMMARY OF THE INVENTION

10           The invention is intended for solving the above-described technical problems and it is an object of the invention to provide an image formation apparatus intended for effectively avoiding a detrimental effect caused by magnetic field interference between a developing device and a charger and a charger used with the image formation apparatus.

15           It is another object of the invention to provide an image formation apparatus for making is possible to well avoid an image quality defect like spots according to a simple configuration and a charger used with the image formation apparatus.

20           It is still another object of the invention to provide an image formation apparatus for making is possible to effectively prevent an image quality defect like spots and a

25

charge ghost from occurring as a surface layer film material of a charging member is optimized and a charger used with the image formation apparatus.

According to the invention, there is provided an image  
5 formation apparatus comprising:

a photoreceptor;

a charger having a charging member for charging the  
photoreceptor;

a latent image write unit for writing an electrostatic  
10 latent image onto the photoreceptor charged by the charger;  
and

a developing device having a developer support including  
a magnetic field production member, the developing device for  
rendering visible the electrostatic latent image written by  
15 the latent image write unit with a developer,

wherein the charging member of the charger is disposed  
under effect of a magnetic field produced by the magnetic field  
production member of the developing device; and

the charging member is made of a nonmagnetic material.

20

#### BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 (a) is a schematic representation to show an  
outline of an image formation apparatus and a charger used  
therewith according to the invention and FIG. 1 (b) is a  
25 schematic representation of the main part thereof.

FIG. 2 is a schematic representation to show the general configuration of an image formation apparatus according to of a first embodiment to which the invention is applied.

FIG. 3 is a schematic representation of the main part  
5 of the image formation apparatus according to the first embodiment of the invention.

FIG. 4 is a cross-sectional schematic representation to show a developing device according to the first embodiment of the invention.

10 FIG. 5 is a schematic representation to show a state in which an upper housing of the developing device according to the first embodiment of the invention is removed.

FIG. 6 is an exploded perspective view of the developing device according to the first embodiment of the invention.

15 FIG. 7 is a schematic representation to show a magnetic force pattern of the developing device according to the first embodiment of the invention.

FIG. 8 (a) is a schematic representation to show the configuration in the vicinity of an developing roll end part  
20 of the developing device according to the first embodiment of the invention and FIG. 8 (b) is a view from the B direction in FIG. 8 (a).

FIGS. 9 (a) to 9 (c) are schematic representations to show modifications of thin layer area regulation members used  
25 in the first embodiment of the invention.

FIG. 10 (a) is a schematic representation to show the thin layer formation state of a developer according to the first embodiment of the invention and FIG. 10 (b) is a schematic representation to show the thin layer formation state of a developer according to a comparative example.

FIG. 11 (a) is a schematic representation to show a magnetic force distribution in the vicinity of an end part of a magnet roll in a comparative example 1 and FIG. 11 (b) is a schematic representation to show the thin layer formation state of the developer in the vicinity of the end part of the magnet roll in the comparative example 1.

FIGS. 12 (a) and 12 (b) are schematic representations to show modifications in the vicinity of an end part of a developing roll used in the first embodiment of the invention.

FIG. 13 is a schematic representation to show an attachment structure of a charger according to the first embodiment of the invention.

FIG. 14 (a) is a schematic representation to show the details of the charger according to the first embodiment of the invention, FIG. 14 (b) is a schematic representation to show the operation state in an image formation mode of the charger, and FIG. 14 (c) is a schematic representation to show the operation state in a cleaning mode of the charger.

FIG. 15 (a) is a schematic representation of an evaluation of end part spots caused by BCO/carrier scatter as

changing distance between a thin layer area regulation position and blast end part and distance between a paper end part and blast end part in example 1, FIG. 15 (b) is a schematic representation of an evaluation of fogging at an upper end part of a photoconductor drum as similarly changing the parameters to that in FIG. 15 (a), and FIG. 15 (c) is a schematic representation of an evaluation of the dirty level of a drive gear in the periphery of a developing roll end part as similarly changing the parameters to that in FIG. 15 (a).

FIG. 16 is a schematic representation to show an occurrence state of background spots and image spots in a comparative example 1.

FIG. 17 is a schematic representation to show the occurrence state of background spots and image spots in example 2.

FIG. 18 is a schematic representation to show an occurrence state of background spots and image spots in example 3.

FIG. 19 is a schematic representation to show a technical problem of an image formation apparatus according to a related art.

FIG. 20 is a schematic representation to show the principle of producing a spot because of a foreign substance.

FIG. 21 (a) is a schematic representation to show an outline of an image formation apparatus and a charger used

therewith according to the invention and FIG. 21 (b) is a schematic representation of the main part thereof.

FIG. 22 (a) is a schematic representation to show an outline of an image formation apparatus and a charger used therewith according to the invention and FIG. 22 (b) is a schematic representation of the main part thereof.

FIG. 23 is a schematic representation to show the general configuration of an image formation apparatus according to a second embodiment to which the invention is applied.

FIG. 24 is a perspective view to show the generation configuration of a charger used in the second embodiment of the invention.

FIG. 25 is a schematic representation to show an assembling process of the charger according to the second embodiment of the invention.

FIG. 26 (a) is a schematic representation to show the details of the charger according to the second embodiment of the invention, FIG. 26 (b) is a schematic representation to show an operation state in an image formation mode of the charger, and FIG. 26 (c) is a schematic representation to show an operation state in a cleaning mode of the charger.

FIG. 27 (a) is a schematic representation to show an example of a shield plate of the charger according to the second embodiment of the invention and FIGS. 27 (b) and 27 (c) are schematic representations to show modifications of the shield

plate according to the second embodiment of the invention.

FIGS. 28 (a) to 28 (c) are schematic representations to show modifications of the shield plate according to the second embodiment of the invention.

5        FIG. 29 (a) is a schematic representation to show an operation example of a comparative model, FIG. 29 (b) is a schematic representation to show an operation example of the charger according to the model of the second embodiment of the invention, and FIG. 29 (c) is a schematic representation to show an operation example of the charger according to the modified model of the second embodiment of the invention.

10        FIG. 30 (a) is a schematic representation to show an experimental model according to an example 4 and FIG. 30 (b) is a schematic representation to show relationship between gap between a shield plate and a photoconductor drum and the presence or absence of spot occurrence.

15        FIG. 31 is a schematic representation to show evaluation of spot occurrence state, charging roll dirt, etc., in an example 5.

20        FIG. 32 is a schematic representation to show evaluation of spot occurrence state, charging roll dirt, etc., in an example 6.

FIG. 33 is a schematic representation to show a carrier lump jetting from a brush roll.

25

## DESCRIPTION OF THE INVENTION

According to a first aspect of the invention, there is provided an image formation apparatus comprising an photoreceptor 1, a charger 2 having a charging member 2a placed  
5 in contact with or close to the photoreceptor 1, the charger 2 for charging the photoreceptor 1, a latent image write unit 3 for writing an electrostatic latent image onto the photoreceptor 1 charged by the charger 2, and a developing device 4 having at least a developer support 4a containing a  
10 magnetic field production member 4b, the developing device for rendering visible the electrostatic latent image written by the latent image write unit 3 with a developer, characterized in that the charging member 2a of the charger 2 is disposed under the effect of a magnetic field produced by the magnetic  
15 field production member 4b of the developing device 4 and is made of a nonmagnetic material.

In such technical means, the charging member 2a is required to be placed in contact with or close to the photoreceptor 1.

20 A mode in which the charging member 2a is placed out of contact with the photoreceptor 1 is also included, considering that it is possible to charge by minute space discharge even in the mode in which the charging member 2a is placed close to the photoreceptor 1.

25 However, preferably the charging member 2a is placed in

contact with the photoreceptor 1 because positioning the charging member 2a relative to the photoreceptor 1 is facilitated and the dimension accuracy of the charging member 2a need not be high.

5           The expression "is disposed under the effect of a magnetic field produced by the magnetic field production member 4b of the developing device 4" is on the assumption that the charging member 2a is under the magnetic field effect of the developing device 4 as the whole image formation apparatus is  
10 miniaturized.

          Further, a part of the charging member 2a may be placed under the magnetic field effect and not all need be under the magnetic field effect.

          The main purpose of making the charging member 2a of a  
15 nonmagnetic material is to make the charging member 2a hard to be magnetized for effectively avoiding deposition of carrier, which is a magnetic material.

          As the nonmagnetic material, any may be selected appropriately so long as carrier, which is a magnetic material,  
20 is not deposited thereon. For example, preferably, the charging member 2a is made of a nonmagnetic material having magnetic permeability of 1.05 or less (for example, SUS303). More preferably, the charging member 2a is made of a nonmagnetic material having magnetic permeability in a range of 1 to 1.05,  
25 further more preferably, in a range of 1 to 1.02.

Particularly, preferably the charging member 2a is made of a nonmagnetic material in which copper is added to SUS303 (hereinafter, refer to SUS303Cu as required).

SUS303Cu is preferred in that SUS303Cu has magnetic permeability of 1.02 or less and that SUS303Cu is less changed by heat treatment, extension, or cutting work than SUS303 and moreover has good cut workability (low cost).

Further, as the charging member 2a, any may be selected appropriately so long as the charging member 2a is a functional member for charging the photoreceptor 1. Typically, the charging member 2a may comprise a sponge-like conductive elastic body 12 on a nonmagnetic shaft 11, as shown in FIG. 1 (b).

In this case, "sponge-like body" is preferred in that hardness can be lowered and a stable nip width can be taken to stably charge.

Particularly, in view of maintaining a uniform charge property onto the photoreceptor 1, it is preferable that the charging member 2a comprises a sponge-like conductive elastic body 12 on a nonmagnetic shaft 11 and an outer periphery of the conductive elastic body 12 is coated with a cylindrical surface layer film 13.

At this time, the "surface layer film 13" is preferred in that the surface of the charging member 2a is kept smooth and the charge property is made uniform. That is, the surface

layer film 13 is preferred in that the surface layer film 13 is easily electrostatically attracted to the photoreceptor 1 and nip uniformity is easily provided by an electrostatic attraction force.

5        As a representative mode of the charging member 2a, for example, the sponge-like conductive elastic body 12 may be a conductive urethane foam and the cylindrical surface layer film 13 may be made of a conductive fluorine resin.

10        As a resistance condition of the charging member 2a, preferably the charging member 2a has the surface resistance value in a range of  $10^6 \Omega/\square$  to  $10^{8.5} \Omega/\square$ .

15        The reason why the surface resistance value is in the range of " $10^6 \Omega/\square$  to  $10^{8.5} \Omega/\square$ " is that if the value is too large, the charging member 2a does not function; if the value is too small, charge current leakage accompanying a charge failure easily occurs.

Further, preferably a hardness condition of the charging member 2a is 90 degrees or less in Asker F hardness, more preferably, 60 degree or less in Asker F hardness.

20        The reason why the charging member 2a has Asker F hardness of "90 degrees or less" is that if the charging member 2a has Asker F hardness exceeding 90 degrees, nip uniformity is poor and a charge failure easily occurs.

25        Further, as a strength condition of the charging member 2a, preferably the charging member 2a comprises the nonmagnetic

shaft 11 having a tensile strength of 600 N/mm<sup>2</sup> or more.

If such a strength condition is satisfied, bend deformation at the center part of the charging member 2a can be prevented and a charge property can be provided over all regions.

As a bias applying condition to the charging member 2a, preferably a charge bias of DC voltage is applied to the charging member 2a.

For example, if AC voltage is superposed, abrasion (discharge stress) caused by applying voltage to the photoreceptor 1 such as a photoconductor or the like easily occurs and from the viewpoint of preventing the abrasion (discharge stress), it is preferable that the charge bias of DC voltage is applied.

Further, a charge bias different in polarity may be applied to the charging member 2a.

This is required for removing opposite-polarity toner deposited on the charging member 2a during execution of a cleaning mode.

The invention more exerts the technical effect under a condition that carrier, which is a magnetic material, is easily deposited on the photoreceptor 1 and the charging member 2a.

As the condition that the carrier is easily deposited, there are given examples that a mode in which, for example, the developer support 4a of the developing device 4 rotates

at the number of revolutions to such an extent that a part of the developer scatters against a magnetic force produced by the magnetic field production member 4b, a mode in which as a magnetic force pattern of the magnetic field production member 4b of the developing device 4, for example, the magnetic field production member 4b comprises a developing magnetic pole having 100 mT or more and an adjacent magnetic pole having 50 mT or more at a part adjacent to the developing magnetic pole, and a mode in which a developing bias with an AC component superposed on a DC component is applied to the developer support 4a of the developing device 4.

Further, the charger 2 basically may comprise the charging member 2a, but the invention is not always limited to this. For example, the following mode may be adopted:

According to the invention, as shown in FIG.1, there is provided an image formation apparatus comprising an photoreceptor 1, a charger 2 having a charging member 2a placed in contact with or close to the photoreceptor 1, for charging the photoreceptor 1, a latent image write unit 3 for writing an electrostatic latent image onto the photoreceptor 1 charged by the charger 2, and a developing device 4 having at least a developer support 4a containing a magnetic field production member 4b for rendering visible the electrostatic latent image written by the latent image write unit 3 with a developer, characterized in that the charger 2 has the charging member

2a and a removal member 2b disposed in the upstream of the charging member 2a to contact with the photoreceptor 1, for removing a deposit on the photoreceptor 1, that the charging member 2a is disposed under the effect of a magnetic field produced by the magnetic field production member 4b of the developing device 4 and is made of a nonmagnetic material, and that, on the other hand, the removal member 2b is disposed under the effect of a magnetic field produced by the magnetic field production member 4b of the developing device 4 and is made of a magnetic material, as shown in FIG. 1.

That is, the charger 2 of this mode comprises "charging member 2a + removal member 2b."

In the mode, the removal member 2b may be any so long as the removal member 2b is of contact type for removing the deposit on the photoreceptor 1 (for example, carrier C, opposite-polarity toner, etc.,) and the removal member 2b serves as a functional member for eliminating an accident in which the deposit on the photoreceptor 1 leads to the charging member 2a and for keeping a good charge property.

It is noted that the removal member 2b may be integral with the charging member 2a in one unit or may be separate from the charging member 2a.

The removal member 2b typically is assumed to be a refresher for temporarily holding a deposit, but also includes a contact-type cleaning member of a normal cleaning device with

respect to the function.

The surface deposit of the refresher is collected into another cleaning device in a cleaning mode (see "DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS"), etc., for example.

5 Further, the removal member 2b is limited to the contact type from the viewpoint of providing removability, but various modes of the removal member 2b such as brush-like mode and blade-like mode are possible.

10 At least a part of the removal member 2b is also required to be disposed under the effect of a magnetic field.

Further, the reason why the removal member 2b is made of a "magnetic material" is that as the removal member 2b is magnetized, trapping the carrier on the photoreceptor 1 is facilitated.

15 Next, preferred modes of the removal member 2b will be discussed.

Preferably, the removal member 2b is provided with a brush-like member 16 on a magnetic shaft 15 from the viewpoint of compatibility between removability of the removal member 20 2b and damage prevention to the photoreceptor 1.

In this mode, for example, the removal member 2b may comprise a magnetic shaft 15 made of SUM.

"SUM" is preferred in easy work and low cost.

25 The removal member 2b may comprise a magnetic shaft 15 made of SUM having a surface plated with nickel.

"SUM + being plated with Ni" is preferred in sliding noise prevention and rust prevention.

Further, as a preferred manufacturing method of the brush-like member 16, the removal member 2b is provided with the brush-like member 16 by bonding a fiber-like member onto the magnetic shaft 15.

As a preferred material of the brush-like member 16, the brush-like member 16 may be made of an acrylic resin; in addition, PP, rayon, nylon, polyester, PTFE, ETFT, PET, etc., is available as the material of the brush-like member 16.

Further, as a resistance condition of the removal member 2b, preferably the resistance value is in a range of  $10^4$  to  $10^5 \Omega \text{cm}$ .

The resistance condition is set to provide compatibility between cleaning property and environment dependency.

The "resistance value" means the volume resistance value of the brush-like member (fiber), for example.

Preferably, a predetermined removal bias is applied to the removal member 2b from the viewpoint of removing opposite-polarity toner, etc.

Particularly, it is advisable to apply a removal bias different in polarity to the removal member 2b.

This is required to remove the opposite-polarity toner deposited on the removal member 2b during execution of the cleaning mode.

Further, the first aspect of the invention is useful for applying the first aspect of the invention to an upright tandem image formation apparatus.

As an application example, in an image formation apparatus, a plurality of the photoreceptors 1, a plurality of the chargers 2, and a plurality of the developing devices 4 are disposed in a vertical direction, any of the chargers 2 are disposed at an intermediate position between the developing devices 4 positioned consecutively up and down, and the charging member 2a of the charger 2 is positioned roughly below a developing part of the upper developing device 4.

In this mode, in the upright tandem, carrier deposition easily occurs due to the layout in addition to magnetic field interference between the developing device 4 and the charger 2.

As another application example of the first aspect of the invention, in an image formation apparatus, a plurality of the photoreceptors 1, a plurality of the chargers 2, and a plurality of the developing devices 4 are disposed in a vertical direction, any of the chargers 2 are disposed at an intermediate position between the developing devices 4 positioned consecutively up and down, and the charging member 2a of the charger 2 is disposed under the effect of the magnetic field produced by the magnetic field production member 4b of each of the developing devices 4 positioned consecutively up

and down.

This mode is an example in which magnetic field interference between the developing device 4 and the charger 2 is noticeable in the upright tandem.

5 Further, in an upright tandem image formation apparatus using the charger 2 of the "charging member 2a + removal member 2b" type, as a preferred layout example of the removal member 2b, a plurality of photoreceptors 1, a plurality of chargers 2, and a plurality of developing devices 4 are disposed in a  
10 vertical direction, any of the chargers 2 are disposed at an intermediate position between the developing devices 4 positioned consecutively up and down, and the removal member 2a of the charger 2 is positioned roughly below a developing part of the upper developing device 4.

15 Further, as another layout example, a plurality of photoreceptors 1, a plurality of chargers 2, and a plurality of developing devices 4 are disposed in a vertical direction, any of the chargers 2 are disposed at an intermediate position between the developing devices 4 positioned consecutively up  
20 and down, and the removal member 2a of the charger 2 is disposed under the effect of the magnetic field produced by the magnetic field production member 4b of each of the developing devices 4 positioned consecutively up and down.

As developer toner, spherical toner having a form factor  
25 of 130 or less may be used from the viewpoint of easily providing

high image quality and a cleanerless system.

The first aspect of the invention is not limited to the image formation apparatus and is also applied to the charger itself used with the image formation apparatus.

5 In this case, according to the first aspect of the invention, as shown in FIG. 1, there is provided a charger being built in an image formation apparatus comprising a developing device 4 having at least a developer support 4a containing a magnetic field production member 4b, for rendering visible an  
10 electrostatic latent image on an photoreceptor 1 with a developer, the charger for charging the photoreceptor 1, characterized in that the charger comprises a charging member 2a placed in contact with or close to the photoreceptor 1 and the charging member 2a is disposed under the effect of a  
15 magnetic field produced by the magnetic field production member 4b of the developing device 4 and is made of a nonmagnetic material.

According to the first aspect of the invention, which is applied to the charger 2 of the "charging member 2a + removal  
20 member 2b" type, there is provided a charger being built in an image formation apparatus comprising a developing device 4 having at least a developer support 4a containing a magnetic field production member 4b, for rendering visible an electrostatic latent image on an photoreceptor 1 with a  
25 developer, the charger for charging the photoreceptor 1,

characterized in that the charger comprises a charging member  
2a placed in contact with or close to the photoreceptor 1 and  
a removal member 2b disposed in contact with the photoreceptor  
1 in the upstream of the charging member 2a, the removal member  
5 2b for removing a deposit on the photoreceptor 1, that the  
charging member 2a is disposed under the effect of a magnetic  
field produced by the magnetic field production member 4b of  
the developing device 4 and is made of a nonmagnetic material,  
and that the removal member 2b is disposed under the effect  
10 of a magnetic field produced by the magnetic field production  
member 4b of the developing device 4 and is made of a magnetic  
material, as shown in FIG. 1.

Next, a second aspect of the invention will be discussed.  
Members identical with those of the first aspect of the  
15 invention are denoted by the same reference numerals in the  
second aspect of the invention and will not be discussed again.

A4

According to the second aspect of the invention, there  
is provided an image formation apparatus comprising an  
20 photoreceptor 1, a charger 2 having a charging member 2a being  
placed in contact with or close to the photoreceptor 1 for  
charging the photoreceptor 1, a latent image write unit 3 for  
writing an electrostatic latent image onto the photoreceptor  
1 charged by the charger 2, and a developing device 4 having  
25 at least a developer support 4a containing a magnetic field

production member 4b, for rendering visible the electrostatic latent image written by the latent image write unit 3 with a developer, characterized in that the charger 2 comprises the charging member 2a, a removal member 2b disposed in contact  
5 with the photoreceptor 1 in the upstream of the charging member 2a, the removal member 2b for removing a deposit on the photoreceptor 1, and a partition member 2c for partitioning the charging member 2a and the removal member 2b and for causing a removed substance peeled off from the removal member 2b to  
10 collide with the partition member 2c.

The charger 2 is assumed to comprise "charging member 2a + removal member 2b."

For the partition member 2c, material, shape, etc., may be selected appropriately so long as the partition member 2c  
15 works so as to partition the charging member 2a and the removal member 2b and destroy the removed substance peeled off from the removal member 2b (mainly, carrier lump) as the removed substance is made to collide with the partition member 2c.

Further, preferred modes of the partition member 2c will  
20 be discussed.

Preferably, the partition member 2c is placed out of contact with the photoreceptor 1.

Here, preferably the partition member 2c is placed out of contact with the photoreceptor 1 from the viewpoint of damage  
25 prevention to the photoreceptor 1 and accumulation prevention

of removed substances.

On the other hand, as a mode wherein the partition member 2c is placed in contact with the photoreceptor 1, for example, an elastic piece may be provided at an end part of the partition member and be brought into elastic contact with the photoreceptor 1.

The setting reference of the projection dimension of the partition member 2c may be selected appropriately; preferably the partition member 2c extends to below a line connecting the rotation centers of the charging member 2a and the removal member 2b.

This mode shows a layout example in which the removed substance peeled off from the removal member 2b easily collides with the partition member 2c.

Further, preferably, the partition member 2c is placed out of contact with the removal member 2b.

This is intended for avoiding an accident in which the removed substance by the removal member 2b again comes in contact with the partition member 2c (flicking) and thus again scatters easily.

Further, a bias may not be applied to the partition member 2c; preferably a suction bias of the same polarity as a charge bias is applied to the partition member 2c.

According to this mode, it is preferred to attract surface carrier of the carrier on the removal member 2b onto

the partition member 2c side and to hold the surface carrier.

The material of the partition member 2c may be selected appropriately; in a mode in which the partition member 2c is disposed under the effect of a magnetic field produced by the magnetic field production member 4b of the developing device 4 in modes in which the charger 2 and the developing device 4 are placed close to each other, preferably the partition member 2c is made of a magnetic material.

According to this mode, as the partition member 2c is magnetized, trapping of carrier peeled off from the removal member 2b and the like can be facilitated.

Further, the attachment structure of the charging member 2a, the removal member 2b, and the partition member 2c may be selected appropriately; as a preferred attachment structure, the charging member 2a, the removal member 2b, and the partition member 2c are positioned and supported on a common support frame and are assembled through the support frame into a main unit of the apparatus in one piece.

The second aspect of the invention is not limited to the image formation apparatus and is applied to the charger itself used with the image formation apparatus.

In this case, according to the second aspect of the invention, there is provided a charger being built in an image formation apparatus comprising a developing device 4 having at least a developer support 4a containing a magnetic field

production member 4b, for rendering visible an electrostatic latent image on an photoreceptor 1 with a developer, the charger for charging the photoreceptor 1, wherein the charger comprises a charging member 2a placed in contact with or close to the photoreceptor 1, a removal member 2b disposed in contact with the photoreceptor 1 in the upstream of the charging member 2a, the removal member 2b for removing a deposit on the photoreceptor 1, and a partition member 2c for partitioning the charging member 2a and the removal member 2b and for causing a removed substance peeled off from the removal member 2b to collide with the partitioning member 2c.

Next, a third aspect of the invention will be discussed. Members identical with those of the first and second aspects of the invention are denoted by the same reference numerals in the third aspect of the invention and will not be discussed again.

According to a third aspect of the invention, as shown in FIGS. 22(a) and 22(b), there is provided an image formation apparatus comprising an photoreceptor 1, a charger 2 having a charging member 2a placed in contact with or close to the photoreceptor 1, for charging the photoreceptor 1, a latent image write unit 3 for writing an electrostatic latent image onto the photoreceptor 1 charged by the charger 2, and a developing device 4 having at least a developer support 4a containing a magnetic field production member 4b, for rendering

visible the electrostatic latent image written by the latent image write unit 3 with a developer, characterized in that at least an outermost peripheral surface of the charging member 2a of the charger 2 is coated with a surface layer film 13 formed of a polymeric material and the material of the surface layer film 13 has a Young's modulus of 0.6 GPa or less.

The charging member 2a is assumed to comprise at least the surface layer film 13.

The surface layer film 13 is a functional member required for keeping the surface smooth and making the charge property uniform, and is preferred in that the surface layer film 13 is easily electrostatically attracted to the photoreceptor 1 and nip uniformity is easily provided by an electrostatic attraction force.

Particularly, "the material of the surface layer film 13 has a Young's modulus of 0.6 GPa or less," whereby the contact property between the charging member 2a and the photoreceptor 1 is kept and the surface layer film 13 is urged to become deformed so as to envelop the carrier, so that spots are made unnoticeable and discharge gap is widely stabilized to prevent a charge ghost from occurring.

That is, the surface layer film 13 is sufficiently softened (the Young's modulus is lowered), so that the contact force with the photoreceptor 1 is good and if carrier exists between the surface layer film 13 and the photoreceptor 1, the

surface layer film 13 becomes deformed so as to envelop the carrier. Thus, if a spot occurs, the size of the spot can be suppressed to a level not introducing any problem on practical use.

5           On the other hand, if the surface layer film 13 is softened, the surface layer film 13 is easily attracted to the photoreceptor 1 side and consequently, the curvature (curvature of the charging member 2a relative to the photoreceptor 1) of the prenip side (discharge area for  
10           charging the photoreceptor 1) lessens. Thus, it is estimated that the discharge area widens and the latent image history easily disappears to make a charge ghost hard to occur.

          Next, preferably the material of the surface layer film 13 is a thermoplastic polyester elastomer.

15           This thermoplastic polyester elastomer has a Young's modulus of 0.2 GPa; in addition, a thermoplastic polyamide elastomer (0.6 GPa) or a thermoplastic fluorine resin elastomer (0.3 GPa) is available.

20           The surface layer film 13 has a thickness of 300  $\mu\text{m}$  or less.

          The purpose of setting the upper limit value to 300  $\mu\text{m}$  is to keep the surface layer film 13 soft and provide nip uniformity.

25           Further, as the charging member 2a, any may be selected appropriately if the charging member 2a is a functional member

for charging the photoreceptor 1; typically, as shown in FIG. 22(b), it is preferable that the charging member 2a may comprise a sponge-like conductive elastic body 12 on a support shaft 11 and an outer periphery of the conductive elastic body 12 may be coated with a cylindrical surface layer film 13.

In this case, the "sponge-like body" is preferred in that hardness can be lowered and a stable nip width can be taken to stabilize charging.

In this mode, a conductive urethane foam body is used as a representative example of the sponge-like conductive elastic body 12.

At this time, to provide conductivity, the urethane foam body may be impregnated with a conductive material, such as carbon black.

Further, the charger 2 basically comprise the charging member 2a, but the invention is not limited to this. For example, the following mode may be adopted:

According to the invention, as shown in FIG. 22, there is provided an image formation apparatus comprising a photoreceptor 1, a charger 2 having a charging member 2a placed in contact with or close to the photoreceptor 1, for charging the photoreceptor 1, a latent image write unit 3 for writing an electrostatic latent image onto the photoreceptor 1 charged by the charger 2, and a developing device 4 having at least a developer support 4a containing a magnetic field production

member 4b, for rendering visible the electrostatic latent image written by the latent image write unit 3 with a developer, wherein the charger 2 has the charging member 2a and a removal member 2b being disposed in contact with the photoreceptor 1 in the upstream of the charging member 2a, the removal member 2b for removing a deposit on the photoreceptor 1 and wherein at least an outermost peripheral surface of the charging member 2a is coated with a cylindrical surface layer film 13 formed of a polymeric material and the material of the surface layer film 13 has a Young's modulus of 0.6 GPa or less.

That is, the charger 2 comprises "charging member 2a + removal member 2b."

In this mode in which the developing device 4 and the charger 2 are placed close to each other and the removal member 2b is disposed under the effect of a magnetic field produced by the magnetic field production member 4b of the developing device 4, preferably the removal member 2b is made of a magnetic material.

The third aspect of the invention is not limited to the image formation apparatus and is applied to the charger itself used with the image formation apparatus.

In this case, according to the third aspect of the invention, as shown in FIG. 22, there is provided a charger built in an image formation apparatus comprising a developing device 4 having at least a developer support 4a containing a

magnetic field production member 4b, for rendering visible an electrostatic latent image on an photoreceptor 1 with a developer, the charger for charging the photoreceptor 1, characterized in that the charger 2 comprises a charging member  
5 2a placed in contact with or close to the photoreceptor 1 and that at least an outermost peripheral surface of the charging member 2a is coated with a cylindrical surface layer film 13 formed of a polymeric material and the material of the surface layer film 13 has a Young's modulus of 0.6 GPa or less.

10 When the third aspect of the invention is applied to the charger 2 of the "charging member 2a + removal member 2b" type, as shown in FIG. 22, there is provided a charger built in an image formation apparatus comprising a developing device 4 having at least a developer support 4a containing a magnetic  
15 field production member 4b, for rendering visible an electrostatic latent image on an photoreceptor 1 with a developer, the charger for charging the photoreceptor 1, characterized in that the charger comprises a charging member 2a placed in contact with or close to the photoreceptor 1 and  
20 a removal member 2b disposed in contact with the photoreceptor 1 in the upstream of the charging member 2a, the removal member 2b for removing a deposit on the photoreceptor 1 and that at least an outermost peripheral surface of the charging member 2a is coated with a cylindrical surface layer film 13 formed  
25 of a polymeric material and the material of the surface layer

film 13 has a Young's modulus of 0.6 GPa or less.

It is noted that each mode preferred in one aspect of the invention may be applied to any other aspect of the invention without departing from the spirit and the scope of each aspect of the invention.

#### DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

Referring now to the accompanying drawings, there are shown preferred embodiments of the invention.

##### - First embodiment -

FIG. 2 shows a first embodiment of an image formation apparatus incorporating the invention (in this example, a full-color printer). Each arrow in FIG. 2 indicates rotation direction of each rotation member.

As shown in FIG. 2, the full-color printer has a main section made up of image formation units 20 (20Y, 20M, 20C, and 20K) having photoconductor drums 21 (21Y, 21M, 21C, and 21K) for yellow (Y), magenta (M), cyan (C), and black (K), chargers 22 for primary charging (22Y, 22M, 22C, and 22K) coming in contact with the photoconductor drums 21, a light exposure unit such as a laser optical unit (not shown) for applying laser light beams 23 (23Y, 23M, 23C, and 23K) of yellow (Y), magenta (M), cyan (C), and black (K), developing devices 24 (24Y, 24M, 24C, and 24K) storing developers containing color component

toners, a first primary intermediate transfer drum 31 coming in contact with the two photoconductor drums 21C and 21M of the four photoconductor drums 21, a second primary intermediate transfer drum 32 coming in contact with other two photoconductor drums 21Y and 21K, a secondary intermediate transfer drum 33 coming in contact with the first and second primary intermediate transfer drums 31 and 32, and a final transfer roll 34 coming in contact with the secondary intermediate transfer drum 33.

The photoconductor drums 21 are spaced from each other at constant intervals so as to have a common contact plane U. The first and second primary intermediate transfer drums 31 and 32 are placed so that rotation axes thereof are parallel to the photoconductor drum 21 axes and are symmetrical with the photoconductor drum 21 axes with respect to a predetermined symmetrical plane as a boundary. Further, the secondary intermediate transfer drum 33 is placed so that rotation axis thereof is parallel to the photoconductor drum 21 axes.

A signal responsive to image information for each color is rasterized by an image processing unit (not shown) and is input to the laser optical unit (not shown). In the laser optical unit, the laser light beam 23Y, laser light beam 23M, laser light beam 23C, and laser light beam 23K are modulated and are applied to the photoconductor drums 21Y, 21M, 21C, and 21K of the corresponding colors.

An image formation process for each color based on known electrophotography is performed in the surroundings of each of photoconductor drums 21.

5 First, a photoconductor drum using an OPC photoconductor having a predetermined diameter (for example, 20 mm) is used as each of the photoconductor drums 21 and the photoconductor drums 21 are driven and rotated at the rotation speed of predetermined process speed (for example, 95 mm/sec).

10 As shown in FIG. 2, a DC voltage at a predetermined charging level (for example, about -800 V) is applied to each charger 22, whereby the surface of the corresponding photoconductor drum 21 is uniformly charged to a predetermined level. In the embodiment, only DC voltage is applied to the chargers 22, but an AC component may also be superposed on a  
15 DC component.

The laser optical unit as the light exposure unit applies the laser light beam 23Y, laser light beam 23M, laser light beam 23C, and laser light beam 23K to the surfaces of the photoconductor drums each thus comprising a uniform surface  
20 potential to form electrostatic latent images responsive to the input image information for each color. The laser optical unit writes the electrostatic latent images, whereby the surface potential of the image exposure part on each of the photoconductor drums 21 is erased to a predetermined level (for  
25 example, about -60 V or less).

The electrostatic latent image corresponding to each color formed on the surface of each of the photoconductor drums 21 is developed by the developing device 24 of the corresponding color and is rendered visible as a toner image of the corresponding color on the corresponding photoconductor drum 21.

Next, the toner images of the colors formed on the photoconductor drums 21 are electrostatically primarily transferred onto the first and second primary intermediate transfer drums 31 and 32. The yellow (Y) and magenta (M) toner images formed on the photoconductor drums 21Y and 21M are transferred onto the first primary intermediate transfer drum 31 and the cyan (C) and black (K) toner images formed on the photoconductor drums 21C and 21K are transferred onto the second primary intermediate transfer drum 32.

After this, the single-color or dual-color toner images formed on the first, second primary intermediate transfer drums 31, 32 are electrostatically secondarily transferred onto the secondary intermediate transfer drum 33.

Therefore, the final toner image from a single-color image to a quadruple-color image of yellow (Y), magenta (M), cyan (C), and black (K) is formed on the secondary intermediate transfer drum 33.

Last, the final toner image from a single-color image to a quadruple-color image of yellow (Y), magenta (M), cyan

(C), and black (K) formed on the secondary intermediate transfer drum 33 is tertiarily transferred to paper passing through a paper transport passage 40 by the final transfer roll 34. The paper undergoes a paper feed step (not shown), passes  
5 through a paper transport roll 41, and is sent into a nip part between the secondary intermediate transfer drum 33 and the final transfer roll 34. After the final transfer step, the final transfer image formed on the paper is fixed by a fuser 42 and the image formation process sequence is now complete.

10 In the embodiment, although described later in detail, each charger 22 comprises a charging roll 100 for charging the corresponding photoconductor drum 21 and a brush roll 110 as a refresher in the upstream of the charging roll 100, as shown in FIG. 2, so that foreign substance (remaining toner, carrier,  
15 etc.,) on the corresponding photoconductor drum 21 is removed with the brush roll 110 to prevent the foreign substance on the photoconductor drum 21 from being moved to the charging roll 100 side.

Primary intermediate brush rolls 51 and 52 and a  
20 secondary intermediate brush roll 53 are placed in contact with the primary intermediate transfer drums 31 and 32 and the secondary intermediate transfer drum 33 as refreshers for temporarily holding the foreign substances (remaining toner, carrier, etc.,) on the surfaces of the corresponding drums 31,  
25 32, and 33.

Further, the final transfer roll 34 is provided with a cleaning device 54 (54a: Blade) adopting a blade cleaning way, for example.

Next, the developing devices 24 and the chargers 22 used with the embodiment will be discussed.

To begin with, the developing devices 24 will be discussed.

In the embodiment, a plurality of developing devices 24 are disposed in a vertical direction, for example, as shown in FIG. 3 and the developing device 24C, for example, is placed close to the charger 22 of the image formation unit 20 (for example, 20M) on the lower side with a gap  $m$  (for example, about 2 to 5 mm).

The basic configuration of each developing device 24 will be discussed below:

The developing device 24 basically has a main section made up of a housing 61 as a cabinet, a developing roll 62 as a developer support, a layer thickness regulation roll 63 as a layer thickness regulation member, two augers 64 and 65 as developer agitation and transport members, and a paddle wheel 66 as a developer supply member, as shown in FIGS. 3 to 6.

In the figure, numeral 21 denotes the photoconductor drum as an photoreceptor on which an electrostatic latent image responsive to image information is formed, G denotes a developer comprising nonmagnetic toner and magnetic carrier,

and each arrow indicates the rotation direction of each rotating part. The developer G may be a dual-component developer.

In the embodiment, the housing 61 is shaped like an elongated box which is thinly flat like a plate on the whole and has a structure wherein an opening part 71 disposed to expose a part of the developing roll 62 is defined in a part as an end part opposed to the photoconductor drum 21 and a developer storage section 72 for storing the developer G is formed in a part to an opposite end to the opening part 71.

The developer storage section 72 is formed with two parallel developer circulation transport passages communicating with each other at both end parts and separated by a partition wall 73 at the center thereof.

The housing 61 is of a structure wherein a lower housing 61L and an upper housing 61U into which the housing 61 is divided in an up and down direction are joined and assembled. The housing 61 has a thickness (full height in the up and down direction) of about 30 mm.

In the figure, numeral 75 denotes a plurality of engaging protrusions formed on a rear joint face portion of the lower housing 61L and numeral 76 denotes a plurality of engaging holes defined in a rear joint face portion of the upper housing 61U into which the plurality of engaging protrusions 75 on the lower housing 61L are inserted when the lower housing 61L and

the upper housing 61U are joined and assembled. Numeral 77 denotes a rib having a protrusion and numeral 78 denotes an elastic seal member for the housing joint part.

Further, in FIG. 5 or 6, numeral 80 denotes a regulation block (thin layer area regulation member) being placed above the end part of the developing roll 62 for regulating a thin layer area regulation position on the developing roll 62 from a side although described later in detail; in the embodiment, the regulation block 80 is attached to the upper housing 61U (see FIGS. 5 and 6).

Further, numerals 81 and 82 denote side brackets for holding both ends of the housing 61 and installing the developing device 24 in the main unit of the image formation apparatus.

The developing roll 62 comprises a nonmagnetic sleeve 201 shaped like a hollow cylinder disposed to be rotatable in the vicinity of the opening part 71 of the housing 61 and a magnet roll 202 comprising a plurality of magnetic poles placed at a predetermined angle in the hollow of the sleeve 201, the sleeve 201 and the magnet roll 202 fixed positions thereof.

In the example, the developing roll 62 has a small outer diameter (the outer diameter of the sleeve 201) of about 12 mm $\phi$ , for example. As shown in FIG. 7, the magnet roll 202 comprises seven magnetic poles of S1, S2, S3, S4, N1, N2, and N3 appropriately placed to become each magnetic flux

distribution of the S pole or the N pole (indicated by a dotted line in FIG. 7) relative to the roll axis.

The magnetic pole S1 is a developing magnetic pole, the magnetic poles S3 and S4 are repulsion magnetic poles for peeling off the developer, the magnetic pole N2 is a magnetic pole for regulating the layer thickness, and other magnetic poles function as transport magnetic poles in conjunction with the adjacent magnetic pole.

Further, the layer thickness regulation roll 63, which is a nonmagnetic roll, is disposed to face the surface of the developing roll 62 (sleeve 201) with a gap held for regulating the layer thickness of the developer G supported on the surface of the developing roll 62 (sleeve 201) to a predetermined thickness. The layer thickness regulation roll 63 uses a solid stainless roll, for example, 5 mm in diameter and is placed, for example, with a spacing of about 250  $\mu$ m from the developing roll 62. Both end parts of the layer thickness regulation roll 63 are dropped into an attachment groove formed in the proximity of the developing roll 62 on a side wall of the lower housing 61L and when the housing 61 is assembled, the layer thickness regulation roll 63 is pushed from above by a part of the upper housing 61U, whereby the layer thickness regulation roll 63 is pressed into the attachment groove finally and is fixed formally.

Further, the augers 64 and 65 are each a rotation member

comprising an impeller section wound around a rotation shaft section spirally at predetermined pitches, for agitating and charging the developer G and are disposed so as to rotate in the two developer circulation transport passages in the developer storage section 72 of the housing 61. The augers 64 and 65 have each an outer diameter of about 13 mm.

The paddle wheel 66 is a rotation member shaped like an impeller wheel comprising a rotation shaft section formed with, for example, four impeller parts moved in parallel (offset) downstream in the shaft rotation direction and is disposed so as to rotate at a position between the developing roll 62 and the auger 64.

Particularly, the embodiment is characterized by an end part peripheral configuration of the developing roll 62, specifically setting way of the thin layer area regulation position regulated by the regulation block 80.

That is, as shown in FIG. 8 (a), a rough surface work part 91 is placed on the surface of the sleeve 201 of the developing roll 62.

Sand blast work, shot blast work, grinding work, or the like may be selected appropriately for the rough surface work part 91; however, preferably the sand blast method with spherical abrasive grains is adopted from the viewpoint of providing uniformity of rough surface work.

The formation area of the rough surface work part 91 may

extend over the range in which a thin layer area of a developer needs to be formed as a rough surface to such an extent that a transport force is given to the developer.

Therefore, in the example, the rough surface work part 5 91 is formed on the peripheral surface except for the end parts of the developing roll 62 and a non-rough surface work part 92 remains at both the end parts.

The non-rough surface work part 92 may be subjected to no rough surface work; however, preferably it is treated so 10 as to decrease the surface roughness as much as possible.

At this time, preferably the non-rough surface work part 92 is coated with a resin or is worked on so as to lessen the friction coefficient (for example, grinding work).

From the viewpoint of keeping the good 15 triboelectrification property of toner, to coat the non-rough surface work part 92 with a resin, preferably the resin is selected from such a triboelectric series of urging the charge amount of the toner by triboelectrification with the toner or a resin for preventing the charge amount of the toner from being 20 lowered on contact with the toner is selected and further the resin-coated layer is provided with surface resistance of  $10^{13}\Omega/\square$  or more so that toner charges are not dissipated unnecessarily.

In the embodiment, a thin layer area regulation position 25 J regulated by the regulation block 80 is set outside the end

of the rough surface work part 91 and the non-rough surface work part 92 always exists between the thin layer area regulation position J and the end of the rough surface work part 91.

5 Further, in the embodiment, the thin layer area regulation position J regulated by the regulation block 80 is set inside an end in a width direction orthogonal to a traveling direction of paper of the maximum use size.

10 Since a margin area outside an image area usually exists in the edge portion periphery of paper, the preferred positional relationships among the members are embodied in the margin area.

In FIG. 8 (a), Smax denotes the dimension of paper of the maximum use size in the width direction thereof.

15 Further, in the embodiment, the end in the width direction of the developing magnetic pole (S1: See FIG. 7) of the magnet roll 202 in the developing roll 62 is set the same as or inside the end in the width direction of paper of the maximum use size and the thin layer area regulation position  
20 J regulated by the regulation block 80 is set inside the end in the width direction of the developing magnetic pole.

Accordingly, transverse displacement of the developer G at the end part of the developing magnetic pole is prevented.

25 The regulation block 80 is placed in contact with a part of the end part of the developing roll 62, for example, an upper

face part of the end part of the developing roll 62 to regulate the thin layer area of the developer G.

Preferably, the sliding resistance between the regulation block 80 and the end part of the developing roll 62 is decreased as much as possible from the viewpoint of stabilizing the rotation operation of the developing roll 62.

In the example, the regulation block 80 is provided with brush bristles 85 put on a part facing the end part of the developing roll 62 to press the brush bristles 85 against the end part of the developing roll 62, for example, as shown in FIGS 8 (a) and (b), whereby the torque with the developing roll 62 is more decreased.

As a modification of the regulation block 80, the regulation block 80 may be provided with felt 86 with low resistance fully or at a part facing the end part of the developing roll 62 to press the felt 86 against the end part of the developing roll 62, for example, as shown in FIG 9 (a), may be provided with a low-friction part 87 with small frictional resistance, such as a fluorine resin work part such as Teflon to bring the low-friction part 87 into contact with the end part of the developing roll 62, for example, as shown in FIG 9 (b), or may be formed of a polyolefin family resin 88 with small frictional resistance to bring the resin surface itself into contact with the end part of the developing roll 62, for example, as shown in FIG 9 (c).

Next, a layer formation state of the developer G in the edge portion periphery of the developing roll 62 is shown.

According to the model of the embodiment, the developer G is transported on the rough surface work part 91 of the developing roll 62 and if the developer layer thickness attempts to increase at the end part of the rough surface work part 91, it is not immediately regulated by the regulation block 80 and thus an incremental portion of the developer layer thickness is leveled in a space between the rough surface work part 91 and the regulation block 80.

Particularly, if the surface roughness of the non-rough surface work part 92 is made sufficiently small, the non-rough surface work part 92 becomes a low-friction part, the transport force of the developer G on the non-rough surface work part 92 becomes very small as compared with that on the rough surface work part 91, and the holding force of the developer G is minimized. Thus, the developer layer thickness on the non-rough surface work part 92 between the rough surface work part 91 and the regulation block 80 becomes smaller than the developer layer thickness on the rough surface work part 91 and the detrimental effect of increasing the developer layer thickness at the end part of the developing roll 62 and improper jetting of toner is hard to occur.

In a comparative model as shown in FIG. 10 (b), for example, a regulation block 80' is set adjacent to the rough

surface work part 91 of the developing roll 62; in the model, unlike the model of the embodiment, the space of the non-rough surface work part 92 is not provided between the rough surface work part 91 and the regulation block 80 and thus if the developer layer thickness attempts to increase at the end part of the rough surface work part 91, no space for absorbing it exists, it is immediately blocked by the regulation block 80', and the detrimental effect of increasing the developer layer thickness at the end part of the developing roll 62 and improper jetting of toner easily occurs.

In the embodiment, the thin layer area regulation position J of the regulation block 80 is set inside the end in the width direction of the developing magnetic pole of the magnet roll 202, as shown in FIG. 10 (a) and thus a transverse displacement phenomenon of the developer G at the end part of the magnet roll 202 does not occur, as shown in FIGS. 11 (a) and (b).

That is, as shown in FIG. 11 (a), examining the magnetic force distribution of the magnet roll 202, it is understood that the magnetic force lowers gradually from the end part position of the magnet roll 202 to the outside.

Thus, assuming that the thin layer area regulation area extends to the vicinity of the end part of the magnet roll 202, as shown in FIG. 11 (b), as the developer layer swells in thickness at the end part of the magnet roll 202 and moreover

ears of the developer G at the end part of the magnet roll 202 fall down in the transverse direction, a phenomenon in which the developer G tumbles, scatters, and displaces transversely with rotation of the developing roll 62 can occur.

5           However, in the embodiment, the thin layer area regulation position J regulated by the regulation block 80 is set inside the end in the width direction of the magnet roll 202 (at least the developing magnetic pole) and thus the swelling and transverse displacement phenomenon of the  
10 developer G at the end part of the magnet roll 202 (at least the developing magnetic pole) as described above does not occur in the vicinity of the thin layer area regulation position J regulated by the regulation block 80.

15           Thus, the accident in which the developer G swells locally in the vicinity of the regulation block 80 because the developer G swells and transversely displaces by the magnetic force at the end part of the magnet roll 202 can be avoided effectively.

20           In the embodiment, the non-rough surface work part 92 is provided at the end part of the developing roll 62, but the invention is not necessarily limited to this. For example, the developing roll 62 may be provided with a level difference part 93 with a small outer diameter in the vicinity of the regulation block 80 as compared with the rough center of the  
25 thin layer area regulation area and the level difference

position of the level difference part 93 may be set inside the thin layer area regulation position J and inside the end in the width direction of paper of the maximum use size as shown in FIG. 12 (a), or the developing roll 62 may be provided with a taper part 94 with a gradually reduced outer diameter in the vicinity of the regulation block 80 as compared with the rough center of the thin layer area regulation area and the start position of the taper part 94 may be set inside the thin layer area regulation position J and inside the end in the width direction of paper of the maximum use size as shown in FIG. 12 (b).

According to the mode (FIG. 12 (a) or (b)), if the developer layer thickness attempts to increase at the end part of the rough surface work part 91, it is made possible to absorb the incremental portion in the space of the cut portion of the level difference part 93 or the taper part 94, and the layer thickness increase phenomenon of the developer G at the end part of the developing roll 62 can be suppressed effectively.

Next, the charger of the embodiment will be discussed in detail.

In the embodiment, as shown in FIG. 13, the charger 22 comprises the charging roll 100 for charging the photoconductor drum 21 and the brush roll 110 as a refresher in the upstream of the charging roll 100 which are supported to be rotatable by a pair of bearing members 130.

Particularly, in the embodiment, the charging roll 100 comprises a nonmagnetic shaft 101, a sponge-like conductive elastic body 102 placed on the outer periphery of the nonmagnetic shaft 101, and a cylindrical surface layer film 103 for covering the conductive elastic body 102, as shown in FIG. 14 (a).

As the nonmagnetic shaft 101, a nonmagnetic material having magnetic permeability of 1.05 or less (to such a degree that a magnetic material does not adhere), for example, SUS303 (magnetic permeability 1.05) or more preferably SUS303Cu (magnetic permeability 1.02) is used.

As the sponge-like conductive elastic body 102, preferably a conductive urethane foam body, for example, is used from the viewpoint of low hardness and stably providing a nip area.

Further, as the cylindrical surface layer film 103, preferably a conductive fluorine resin, for example, is used from the viewpoint of providing nip uniformity by an electrostatic attraction force.

Further, in the embodiment, the charging roll 100 has a surface resistance value set to  $10^6 \Omega/\square$  to  $10^{8.5} \Omega/\square$  from the viewpoint of functioning as a charging member and effectively avoiding a charge failure caused by charge current leakage.

Further, preferably the hardness condition is 90 degrees or less as Asker F hardness from the viewpoint of providing

nip uniformity.

As a strength condition of the nonmagnetic shaft 101, preferably the tensile strength is  $600 \text{ N/mm}^2$  or more from the viewpoint of preventing bend deformation at the center part  
5 and providing a charge property over all regions.

Further, a charge bias power supply 104 is connected to the nonmagnetic shaft 101 to apply charge biases different in polarity, VC(+) or VC(-), to the nonmagnetic shaft 101.

In the example, as the bias applying system to the  
10 charging roll 100, the charge bias VC(-) is applied in an image formation mode as shown in FIG. 14 (b) and the charge bias VC(+) is applied in a cleaning mode as shown in FIG. 14 (c).

In the embodiment, the brush roll 110 comprises a magnetic shaft 111 and brush bristles 112 as a brush-like member  
15 placed on the outer periphery of the magnetic shaft 111.

The brush roll 110 is not provided with any drive means and is rotated to follow with rotation of the photoconductor drum 21 by a frictional force acting between the brush bristles 112 and the photoconductor drum 21.

20 As the magnetic shaft 111, SUM, for example, is used from the viewpoint of easy work and low cost or a shaft provided by plating the SUM surface with Ni is used from the viewpoint of sliding noise prevention and rust prevention.

On the other hand, the brush bristles 112 are provided  
25 by bonding a fiber-like member made of an acrylic resin, for

example, onto the magnetic shaft 111, for example. PP, rayon, nylon, polyester, PTFE, ETFT, PET, etc., is available as the material of the brush bristles 112.

Preferably, the brush bristles 112 have a resistance  
5 value of  $10^4$  to  $10^5 \Omega\text{cm}$  to provide compatibility between cleaning property and environment dependency.

A removal bias power supply 113 is connected to the brush roll 110 to apply removal biases different in polarity, VR(+) or VR(-), to the magnetic shaft 111.

10 In the example, as the bias applying system to the brush roll 110, in the image formation mode, as shown in FIG. 14 (b), the removal bias VR(-) is applied to temporarily collect the toner inverted in the polarity from the surface of the photoconductor drum 21 and to hold the toner until the cleaning  
15 mode described later is started. In the cleaning mode, the removal bias VR(+) is applied.

Next, the performance of the charger according to the embodiment is evaluated.

In the model of the embodiment, the charger 22 is placed  
20 comparatively close to the developing device 24, for example, and thus is placed under the magnetic field effect of the magnetic force of the magnet roll 202.

In this state, for example, since the charging roll 100 comprises the nonmagnetic shaft 101, even if the charging roll  
25 100 is positioned under the magnetic field effect from the

developing device 24, the charging roll 100 is not magnetized.

Thus, even if the carrier G of the developer or the like goes to the charging roll 100 through the photoconductor drum 21 or directly, it is hard for the carrier G of the developer  
5 or the like to be deposited on the charging roll 100 and, therefore, the image quality defect like spots caused by depositing the carrier, etc., can be avoided effectively.

Particularly, in the embodiment, since the brush roll 110 as the refresher comprises the magnetic shaft 111, if the  
10 brush roll 110 is positioned under the magnetic field effect from the developing device 24, the magnetic shaft 111 is magnetized.

Thus, in the example, in a state in which the carrier of the developer G or the like goes to the brush roll 110 through  
15 the photoconductor drum 21 or directly, the carrier, etc., is easy to be deposited on the brush roll 110, magnetic foreign substances such as the carrier are reliably removed with the brush roll 110, and the fear of depositing the carrier, etc., on the charging roll 100 can be avoided more reliably.

20 Such performance is acknowledged in examples described later.

The DC component of the developing bias was set to 180 to 270 V, Vp-p of the AC component was set to 1.0 to 2.0 kV, and the frequency thereof was set to 1.5 to 10 kHz as the  
25 developing conditions of the developing device 24. Although

it is considered that carrier jetting is much as compared with the DC component type, the image quality defect like spots was scarcely observed.

The image quality defect like spots was also scarcely  
5 observed in a mode wherein the number of revolutions of the developing roll 62 of the developing device 24 was increased in sequence or one developing magnetic pole of the magnet roll 202 was set to 100 mT and its adjacent magnetic pole was set to 50 mT to raise the carrier jet condition.

60  
65  
70  
75  
80  
85  
90  
95  
100  
105  
110  
115  
120  
125  
130  
135  
140  
145  
150  
155  
160  
165  
170  
175  
180  
185  
190  
195  
200  
205  
210  
215  
220  
225  
230  
235  
240  
245  
250  
255  
260  
265  
270  
275  
280  
285  
290  
295  
300  
305  
310  
315  
320  
325  
330  
335  
340  
345  
350  
355  
360  
365  
370  
375  
380  
385  
390  
395  
400  
405  
410  
415  
420  
425  
430  
435  
440  
445  
450  
455  
460  
465  
470  
475  
480  
485  
490  
495  
500  
505  
510  
515  
520  
525  
530  
535  
540  
545  
550  
555  
560  
565  
570  
575  
580  
585  
590  
595  
600  
605  
610  
615  
620  
625  
630  
635  
640  
645  
650  
655  
660  
665  
670  
675  
680  
685  
690  
695  
700  
705  
710  
715  
720  
725  
730  
735  
740  
745  
750  
755  
760  
765  
770  
775  
780  
785  
790  
795  
800  
805  
810  
815  
820  
825  
830  
835  
840  
845  
850  
855  
860  
865  
870  
875  
880  
885  
890  
895  
900  
905  
910  
915  
920  
925  
930  
935  
940  
945  
950  
955  
960  
965  
970  
975  
980  
985  
990  
995  
1000  
1005  
1010  
1015  
1020  
1025  
1030  
1035  
1040  
1045  
1050  
1055  
1060  
1065  
1070  
1075  
1080  
1085  
1090  
1095  
1100  
1105  
1110  
1115  
1120  
1125  
1130  
1135  
1140  
1145  
1150  
1155  
1160  
1165  
1170  
1175  
1180  
1185  
1190  
1195  
1200  
1205  
1210  
1215  
1220  
1225  
1230  
1235  
1240  
1245  
1250  
1255  
1260  
1265  
1270  
1275  
1280  
1285  
1290  
1295  
1300  
1305  
1310  
1315  
1320  
1325  
1330  
1335  
1340  
1345  
1350  
1355  
1360  
1365  
1370  
1375  
1380  
1385  
1390  
1395  
1400  
1405  
1410  
1415  
1420  
1425  
1430  
1435  
1440  
1445  
1450  
1455  
1460  
1465  
1470  
1475  
1480  
1485  
1490  
1495  
1500  
1505  
1510  
1515  
1520  
1525  
1530  
1535  
1540  
1545  
1550  
1555  
1560  
1565  
1570  
1575  
1580  
1585  
1590  
1595  
1600  
1605  
1610  
1615  
1620  
1625  
1630  
1635  
1640  
1645  
1650  
1655  
1660  
1665  
1670  
1675  
1680  
1685  
1690  
1695  
1700  
1705  
1710  
1715  
1720  
1725  
1730  
1735  
1740  
1745  
1750  
1755  
1760  
1765  
1770  
1775  
1780  
1785  
1790  
1795  
1800  
1805  
1810  
1815  
1820  
1825  
1830  
1835  
1840  
1845  
1850  
1855  
1860  
1865  
1870  
1875  
1880  
1885  
1890  
1895  
1900  
1905  
1910  
1915  
1920  
1925  
1930  
1935  
1940  
1945  
1950  
1955  
1960  
1965  
1970  
1975  
1980  
1985  
1990  
1995  
2000  
2005  
2010  
2015  
2020  
2025  
2030  
2035  
2040  
2045  
2050  
2055  
2060  
2065  
2070  
2075  
2080  
2085  
2090  
2095  
2100  
2105  
2110  
2115  
2120  
2125  
2130  
2135  
2140  
2145  
2150  
2155  
2160  
2165  
2170  
2175  
2180  
2185  
2190  
2195  
2200  
2205  
2210  
2215  
2220  
2225  
2230  
2235  
2240  
2245  
2250  
2255  
2260  
2265  
2270  
2275  
2280  
2285  
2290  
2295  
2300  
2305  
2310  
2315  
2320  
2325  
2330  
2335  
2340  
2345  
2350  
2355  
2360  
2365  
2370  
2375  
2380  
2385  
2390  
2395  
2400  
2405  
2410  
2415  
2420  
2425  
2430  
2435  
2440  
2445  
2450  
2455  
2460  
2465  
2470  
2475  
2480  
2485  
2490  
2495  
2500  
2505  
2510  
2515  
2520  
2525  
2530  
2535  
2540  
2545  
2550  
2555  
2560  
2565  
2570  
2575  
2580  
2585  
2590  
2595  
2600  
2605  
2610  
2615  
2620  
2625  
2630  
2635  
2640  
2645  
2650  
2655  
2660  
2665  
2670  
2675  
2680  
2685  
2690  
2695  
2700  
2705  
2710  
2715  
2720  
2725  
2730  
2735  
2740  
2745  
2750  
2755  
2760  
2765  
2770  
2775  
2780  
2785  
2790  
2795  
2800  
2805  
2810  
2815  
2820  
2825  
2830  
2835  
2840  
2845  
2850  
2855  
2860  
2865  
2870  
2875  
2880  
2885  
2890  
2895  
2900  
2905  
2910  
2915  
2920  
2925  
2930  
2935  
2940  
2945  
2950  
2955  
2960  
2965  
2970  
2975  
2980  
2985  
2990  
2995  
3000  
3005  
3010  
3015  
3020  
3025  
3030  
3035  
3040  
3045  
3050  
3055  
3060  
3065  
3070  
3075  
3080  
3085  
3090  
3095  
3100  
3105  
3110  
3115  
3120  
3125  
3130  
3135  
3140  
3145  
3150  
3155  
3160  
3165  
3170  
3175  
3180  
3185  
3190  
3195  
3200  
3205  
3210  
3215  
3220  
3225  
3230  
3235  
3240  
3245  
3250  
3255  
3260  
3265  
3270  
3275  
3280  
3285  
3290  
3295  
3300  
3305  
3310  
3315  
3320  
3325  
3330  
3335  
3340  
3345  
3350  
3355  
3360  
3365  
3370  
3375  
3380  
3385  
3390  
3395  
3400  
3405  
3410  
3415  
3420  
3425  
3430  
3435  
3440  
3445  
3450  
3455  
3460  
3465  
3470  
3475  
3480  
3485  
3490  
3495  
3500  
3505  
3510  
3515  
3520  
3525  
3530  
3535  
3540  
3545  
3550  
3555  
3560  
3565  
3570  
3575  
3580  
3585  
3590  
3595  
3600  
3605  
3610  
3615  
3620  
3625  
3630  
3635  
3640  
3645  
3650  
3655  
3660  
3665  
3670  
3675  
3680  
3685  
3690  
3695  
3700  
3705  
3710  
3715  
3720  
3725  
3730  
3735  
3740  
3745  
3750  
3755  
3760  
3765  
3770  
3775  
3780  
3785  
3790  
3795  
3800  
3805  
3810  
3815  
3820  
3825  
3830  
3835  
3840  
3845  
3850  
3855  
3860  
3865  
3870  
3875  
3880  
3885  
3890  
3895  
3900  
3905  
3910  
3915  
3920  
3925  
3930  
3935  
3940  
3945  
3950  
3955  
3960  
3965  
3970  
3975  
3980  
3985  
3990  
3995  
4000  
4005  
4010  
4015  
4020  
4025  
4030  
4035  
4040  
4045  
4050  
4055  
4060  
4065  
4070  
4075  
4080  
4085  
4090  
4095  
4100  
4105  
4110  
4115  
4120  
4125  
4130  
4135  
4140  
4145  
4150  
4155  
4160  
4165  
4170  
4175  
4180  
4185  
4190  
4195  
4200  
4205  
4210  
4215  
4220  
4225  
4230  
4235  
4240  
4245  
4250  
4255  
4260  
4265  
4270  
4275  
4280  
4285  
4290  
4295  
4300  
4305  
4310  
4315  
4320  
4325  
4330  
4335  
4340  
4345  
4350  
4355  
4360  
4365  
4370  
4375  
4380  
4385  
4390  
4395  
4400  
4405  
4410  
4415  
4420  
4425  
4430  
4435  
4440  
4445  
4450  
4455  
4460  
4465  
4470  
4475  
4480  
4485  
4490  
4495  
4500  
4505  
4510  
4515  
4520  
4525  
4530  
4535  
4540  
4545  
4550  
4555  
4560  
4565  
4570  
4575  
4580  
4585  
4590  
4595  
4600  
4605  
4610  
4615  
4620  
4625  
4630  
4635  
4640  
4645  
4650  
4655  
4660  
4665  
4670  
4675  
4680  
4685  
4690  
4695  
4700  
4705  
4710  
4715  
4720  
4725  
4730  
4735  
4740  
4745  
4750  
4755  
4760  
4765  
4770  
4775  
4780  
4785  
4790  
4795  
4800  
4805  
4810  
4815  
4820  
4825  
4830  
4835  
4840  
4845  
4850  
4855  
4860  
4865  
4870  
4875  
4880  
4885  
4890  
4895  
4900  
4905  
4910  
4915  
4920  
4925  
4930  
4935  
4940  
4945  
4950  
4955  
4960  
4965  
4970  
4975  
4980  
4985  
4990  
4995  
5000  
5005  
5010  
5015  
5020  
5025  
5030  
5035  
5040  
5045  
5050  
5055  
5060  
5065  
5070  
5075  
5080  
5085  
5090  
5095  
5100  
5105  
5110  
5115  
5120  
5125  
5130  
5135  
5140  
5145  
5150  
5155  
5160  
5165  
5170  
5175  
5180  
5185  
5190  
5195  
5200  
5205  
5210  
5215  
5220  
5225  
5230  
5235  
5240  
5245  
5250  
5255  
5260  
5265  
5270  
5275  
5280  
5285  
5290  
5295  
5300  
5305  
5310  
5315  
5320  
5325  
5330  
5335  
5340  
5345  
5350  
5355  
5360  
5365  
5370  
5375  
5380  
5385  
5390  
5395  
5400  
5405  
5410  
5415  
5420  
5425  
5430  
5435  
5440  
5445  
5450  
5455  
5460  
5465  
5470  
5475  
5480  
5485  
5490  
5495  
5500  
5505  
5510  
5515  
5520  
5525  
5530  
5535  
5540  
5545  
5550  
5555  
5560  
5565  
5570  
5575  
5580  
5585  
5590  
5595  
5600  
5605  
5610  
5615  
5620  
5625  
5630  
5635  
5640  
5645  
5650  
5655  
5660  
5665  
5670  
5675  
5680  
5685  
5690  
5695  
5700  
5705  
5710  
5715  
5720  
5725  
5730  
5735  
5740  
5745  
5750  
5755  
5760  
5765  
5770  
5775  
5780  
5785  
5790  
5795  
5800  
5805  
5810  
5815  
5820  
5825  
5830  
5835  
5840  
5845  
5850  
5855  
5860  
5865  
5870  
5875  
5880  
5885  
5890  
5895  
5900  
5905  
5910  
5915  
5920  
5925  
5930  
5935  
5940  
5945  
5950  
5955  
5960  
5965  
5970  
5975  
5980  
5985  
5990  
5995  
6000  
6005  
6010  
6015  
6020  
6025  
6030  
6035  
6040  
6045  
6050  
6055  
6060  
6065  
6070  
6075  
6080  
6085  
6090  
6095  
6100  
6105  
6110  
6115  
6120  
6125  
6130  
6135  
6140  
6145  
6150  
6155  
6160  
6165  
6170  
6175  
6180  
6185  
6190  
6195  
6200  
6205  
6210  
6215  
6220  
6225  
6230  
6235  
6240  
6245  
6250  
6255  
6260  
6265  
6270  
6275  
6280  
6285  
6290  
6295  
6300  
6305  
6310  
6315  
6320  
6325  
6330  
6335  
6340  
6345  
6350  
6355  
6360  
6365  
6370  
6375  
6380  
6385  
6390  
6395  
6400  
6405  
6410  
6415  
6420  
6425  
6430  
6435  
6440  
6445  
6450  
6455  
6460  
6465  
6470  
6475  
6480  
6485  
6490  
6495  
6500  
6505  
6510  
6515  
6520  
6525  
6530  
6535  
6540  
6545  
6550  
6555  
6560  
6565  
6570  
6575  
6580  
6585  
6590  
6595  
6600  
6605  
6610  
6615  
6620  
6625  
6630  
6635  
6640  
6645  
6650  
6655  
6660  
6665  
6670  
6675  
6680  
6685  
6690  
6695  
6700  
6705  
6710  
6715  
6720  
6725  
6730  
6735  
6740  
6745  
6750  
6755  
6760  
6765  
6770  
6775  
6780  
6785  
6790  
6795  
6800  
6805  
6810  
6815  
6820  
6825  
6830  
6835  
6840  
6845  
6850  
6855  
6860  
6865  
6870  
6875  
6880  
6885  
6890  
6895  
6900  
6905  
6910  
6915  
6920  
6925  
6930  
6935  
6940  
6945  
6950  
6955  
6960  
6965  
6970  
6975  
6980  
6985  
6990  
6995  
7000  
7005  
7010  
7015  
7020  
7025  
7030  
7035  
7040  
7045  
7050  
7055  
7060  
7065  
7070  
7075  
7080  
7085  
7090  
7095  
7100  
7105  
7110  
7115  
7120  
7125  
7130  
7135  
7140  
7145  
7150  
7155  
7160  
7165  
7170  
7175  
7180  
7185  
7190  
7195  
7200  
7205  
7210  
7215  
7220  
7225  
7230  
7235  
7240  
7245  
7250  
7255  
7260  
7265  
7270  
7275  
7280  
7285  
7290  
7295  
7300  
7305  
7310  
7315  
7320  
7325  
7330  
7335  
7340  
7345  
7350  
7355  
7360  
7365  
7370  
7375  
7380  
7385  
7390  
7395  
7400  
7405  
7410  
7415  
7420  
7425  
7430  
7435  
7440  
7445  
7450  
7455  
7460  
7465  
7470  
7475  
7480  
7485  
7490  
7495  
7500  
7505  
7510  
7515  
7520  
7525  
7530  
7535  
7540  
7545  
7550  
7555  
7560  
7565  
7570  
7575  
7580  
7585  
7590  
7595  
7600  
7605  
7610  
7615  
7620  
7625  
7630  
7635  
7640  
7645  
7650  
7655  
7660  
7665  
7670  
7675  
7680  
7685  
7690  
7695  
7700  
7705  
7710  
7715  
7720  
7725  
7730  
7735  
7740  
7745  
7750  
7755  
7760  
7765  
7770  
7775  
7780  
7785  
7790  
7795  
7800  
7805  
7810  
7815  
7820  
7825  
7830  
7835  
7840  
7845  
7850  
7855  
7860  
7865  
7870  
7875  
7880  
7885  
7890  
7895  
7900  
7905  
7910  
7915  
7920  
7925  
7930  
7935  
7940  
7945  
7950  
7955  
7960  
7965  
7970  
7975  
7980  
7985  
7990  
7995  
8000  
8005  
8010  
8015  
8020  
8025  
8030  
8035  
8040  
8045  
8050  
8055  
8060  
8065  
8070  
8075  
8080  
8085  
8090  
8095  
8100  
8105  
8110  
8115  
8120  
8125  
8130  
8135  
8140  
8145  
8150  
8155  
8160  
8165  
8170  
8175  
8180  
8185  
8190  
8195  
8200  
8205  
8210  
8215  
8220  
8225  
8230  
8235  
8240  
8245  
8250  
8255  
8260  
8265  
8270  
8275  
8280  
8285  
8290  
8295  
8300  
8305  
8310  
8315  
8320  
8325  
8330  
8335  
8340  
8345  
8350  
8355  
8360  
8365  
8370  
8375  
8380  
8385  
8390  
8395  
8400  
8405  
8410  
8415  
8420  
8425  
8430  
8435  
8440  
8445  
8450  
8455  
8460  
8465  
8470  
8475  
8480  
8485  
8490  
8495  
8500  
8505  
8510  
8515  
8520  
8525  
8530  
8535  
8540  
8545  
8550  
8555  
8560  
8565  
8570  
8575  
8580  
8585  
8590  
8595  
8600  
8605  
8610  
8615  
8620  
8625  
8630  
8635  
8640  
8645  
8650  
8655  
8660  
8665  
8670  
8675  
8680  
8685  
8690  
8695  
8700  
8705  
8710  
8715  
8720  
8725  
8730  
8735  
8740  
8745  
8750  
8755  
8760  
8765  
8770  
8775  
8780  
8785  
8790  
8795  
8800  
8805  
8810  
8815  
8820  
8825  
8830  
8835  
8840  
8845  
8850  
8855  
8860  
8865  
8870  
8875  
8880  
8885  
8890  
8895  
8900  
8905  
8910  
8915  
8920  
8925  
8930  
8935  
8940  
8945  
8950  
8955  
8960  
8965  
8970  
8975  
8980  
8985  
8990  
8995  
9000  
9005  
9010  
9015  
9020  
9025  
9030  
9035  
9040  
9045  
9050  
9055  
9060  
9065  
9070  
9075  
9080  
9085  
9090  
9095  
9100  
9105  
9110  
9115  
9120  
9125  
9130  
9135  
9140  
9145  
9150  
9155  
9160  
9165  
9170  
9175  
9180  
9185  
9190  
9195  
9200  
9205  
9210  
9215  
9220  
9225  
9230  
9235  
9240  
9245  
9250  
9255  
9260  
9265  
9270  
9275  
9280  
9285  
9290  
9295  
9300  
9305  
9310  
9315  
9320  
9325  
9330  
9335  
9340  
9345  
9350  
9355  
9360  
9365  
9370  
9375  
9380  
9385  
9390  
9395  
9400  
9405  
9410  
9415  
9420  
9425  
9430  
9435  
9440  
9445  
9450  
9455  
9460  
9465  
9470  
9475  
9480  
9485  
9490  
9495  
9500  
9505  
9510  
9515  
9520  
9525  
9530  
9535  
9540  
9545  
9550  
9555  
9560  
9565  
9570  
9575  
9580  
9585  
9590  
9595  
9600  
9605  
9610  
9615  
9620  
9625  
9630  
9635  
9640  
9645  
9650  
9655  
9660  
9665  
9670  
9675  
9680  
9685  
9690  
9695  
9700  
9705  
9710  
9715  
9720  
9725  
9730  
9735  
9740  
9745  
9750  
9755  
9760  
9765  
9770  
9775  
9780  
9785  
9790  
9795  
9800  
9805  
9810  
9815  
9820  
9825  
9830  
9835  
9840  
9845  
9850  
9855  
9860  
9865  
9870  
9875  
9880  
9885  
9890  
9895  
9900  
9905  
9910  
9915  
9920  
9925  
9930  
9935  
9940  
9945  
9950  
9955  
9960  
9965  
9970  
9975  
9980  
9985  
9990  
9995  
10000  
10005  
10010  
10015  
10020  
10025  
10030  
10035  
10040  
10045  
10050  
10055  
10060  
10065  
10070  
10075  
10080  
10085  
10090  
10095  
10100  
10105  
10110  
10115  
10120  
10125  
10130  
10135  
10140  
10145  
10150  
10155  
10160  
10165  
10170  
10175  
10180  
10185  
10190  
10195  
10200  
10205  
10210  
10215  
10220  
10225  
10230  
10235  
10240  
10245  
10250  
10255  
10260  
10265  
10270  
10275  
10280  
10285  
10290  
10295  
10300  
10305  
10310  
10315  
10320

polarity toner and carrier held on the charging roll 100 and the brush roll 110 into the cleaning device 54.

That is, in the embodiment, to collect the opposite-polarity toner and carrier caught by the brush roll 110, for example, the following cleaning mode is executed at one predetermined timing such as before the print operation, after the print operation, every predetermined number of sheets at the continuous printing time:

In the cleaning mode, first, voltage with a potential gradient is applied in order to the charging roll 100 and the brush roll 110 as the refresher of each charger 22, each photoconductor drum 21, the primary intermediate transfer drums 31 and 32, the secondary intermediate transfer drum 33, and the final transfer roll 34 so that the final transfer roll 34 becomes the highest minus potential, whereby the opposite-polarity toner T collected to the charging roll 100 and the opposite-polarity toner T and carrier C collected and held on the brush roll 110 during the print operation are transferred in order to the final transfer roll 34 and are collected by the cleaning device 54 placed in contact with the final transfer roll 34.

Therefore, when such cleaning operation is started, for example, the opposite-polarity toner T and carrier C temporarily held on the brush roll 110 are ejected onto the photoconductor drum 21 and the brush roll 110 is restored to

a clean condition.

When cleaning the opposite-polarity toner T thus terminates, the same potential as that at the toner image formation time is given to the charging roll 100, the photoconductor drum 21, the primary intermediate transfer drums 31 and 32, the secondary intermediate transfer drum 33, and the final transfer roll 34; on the other hand, a potential of an opposite polarity to that at the image formation time is given to the primary intermediate brush rolls 51 and 52 and the secondary intermediate brush roll 53 to clean the negative-charged toner deposited on the primary intermediate brush rolls 51 and 52 and the secondary intermediate brush roll 53.

That is, the potential of the opposite polarity to that at the image formation time is given to the primary intermediate brush rolls 51 and 52 and the secondary intermediate brush roll 53, whereby the toner held on the brush rolls 51, 52, 53 is ejected onto the primary intermediate transfer drums 31 and 32 and the secondary intermediate transfer drum 33 and arrives at the final transfer roll 34 via the secondary intermediate transfer drum 33 as with normal toner image transfer and is collected by the cleaning device 54.

Such cleaning operation is executed periodically, whereby the toner of any polarity caught in each brush roll is collected by the cleaning device 54 to clean the brush rolls.



roll 100, and the shield plate (partition plate) 120 for partitioning the charging roll 100 and the brush roll 110 as shown in FIG. 24.

As the attachment structure of the charger 22, as shown in FIGS. 13 and 25 (a), the charging roll 100 and the brush roll 110 are supported on a pair of bearing members (corresponding to a support frame) 130 to be rotatable and a shield frame 122 formed with a pair of positioning arms 121 integrally at both ends of the shield plate 120 is provided and the positioning arms 121 of the shield frame 122 are positioned and held in the bearing members 130 to place the shield plate 120 of the shield frame 122 between the charging roll 100 and the brush roll 110.

In the embodiment, the shield plate 120 is formed integrally with the shield frame 122, but may be attached to a separate shield frame 123, as shown in FIG. 25 (b), of course.

In the embodiment, as the material of the shield plate 120, for example, a metal plate such as stainless steel, aluminum, phosphor bronze, brass, zinc steel plate or a resin such as polycarbonate, polyacetal, polypropylene, polystyrene is used.

Further, as a layout and a shape of the shield plate 120, as shown in FIG. 27(a), a mode in which the straight shield plate 120 is placed roughly perpendicularly to a line connecting the rotation centers of the charging roll 100 and

the brush roll 110 may be possible.

The layout, etc., of the shield plate 120 may be selected appropriately; for example, the shield plate 120 may be inclined by a predetermined angle  $\theta$  so that the upper end side of the shield plate 120 is brought close to the charging roll 100 and the lower end side thereof is brought close to the brush roll 110, as shown in FIG. 27 (b) or the shield plate 120 may be formed in a part with a bend part 125 with the lower end side thereof toward the brush roll 110 side, as shown in FIG. 27 (c).

As the shield plate 120, a cover part 126 may be provided so as to cover the brush roll 110, as shown in FIG. 28 (a), an elastic seal film 127 may be provided in a lower end part of the shield plate 120 and may be brought into elastic contact with the photoconductor drum 21, as shown in FIG. 28 (b), or the shield plate 120 may be provided with an elastic seal film 128 coming in elastic contact with the charging roll 100 in addition to the cover part 126 covering the brush roll 110, as shown in FIG. 28 (c).

The thickness of the shield plate 120 is set to about 0.1 to 3.0 mm.

If the shield plate 120 is too thin, it is not preferred because the shield plate 120 comes in contact with the brush roll 110, etc. If the shield plate 120 is too thick, it is not preferred because the shield plate 120 interferes with the

upper developing device or a force is required at the assembling time with the charging roll 100 and the brush roll 110.

Further, a gap  $d$  between the shield plate 120 and the photoconductor drum 21 (see FIG. 30) may be selected appropriately; the gap  $d$  is set so that, at least, the lower end part of the shield plate 120 is positioned below the line connecting the rotation centers of the charging roll 100 and the brush roll 110 so that an aggregate of a carrier lump, etc., from the brush roll 110 can collide with the shield plate 120.

In a case of the shield plate 120 formed of a magnetic material, for example, SPCC, SGCC, SUS430, a zinc-plated steel plate, etc., may be used.

Further, in the embodiment, suction bias  $V_s(+)$ ,  $V_s(-)$  is applied to the shield plate 120.

The applying way of the suction bias may be selected appropriately; in the example, a voltage from a charge bias power supply 104 is applied through a voltage divider 129 of a Zener diode, etc.

As the suction bias, a voltage of about 0 to -1000 V having the same polarity as the brush roll 110 (for example, minus (negative) in an image formation mode) is applied.

It may be set to an intermediate bias (-500 to -900 V) between the brush roll 110 (-400 to -500 V) and the charging roll 100 (-900 to -1000 V) and an electric field may be formed between the brush roll 110 and the shield plate 120.

In doing so, although carrier has a plus (positive) polarity and thus first is deposited on the brush roll 110, the surface carrier can be attracted to the shield plate 120 side by the electric field between the brush roll 110 and the shield plate 120.

Next, the performance of the charger according to the embodiment is evaluated.

As shown in FIG. 29 (a), in a case of providing no shield plate 120, it is feared that an aggregate D of a carrier lump, etc., spilling from the brush roll 110 may collide directly with the charging roll 100 and be deposited thereon.

In this state, if the aggregate D enters the nip between the charging roll 100 and the photoconductor drum 21, it is feared that a charge failure may occur corresponding to the aggregate D portion to cause an image quality defect like spots to occur.

The aggregate D grows to a scale of about several 100  $\mu\text{m}$  as a result of aggregating of a plurality of carrier particles C each being about 40 to 50  $\mu\text{m}$ , for example, as shown in FIG. 32.

In contrast, in the model of the embodiment, as shown in FIG. 29 (b), the aggregate D of a carrier lump, etc., spilling from the brush roll 110 collides with the shield plate 120 and then is pulverized into small particles and the small particles move to the charging roll 100 side through the surface of the

photoconductor drum 21.

At this time, the small particles into which the aggregate D is pulverized (not shown) enter the nip area between the charging roll 100 and the photoconductor drum 21, but the  
5 particles are extremely small and thus a charge failure does not occur in parts corresponding to the small particles.

Thus, the image quality defect like spots scarcely appears.

As shown in FIG. 29 (c), in the modified model of the  
10 embodiment, the aggregate D spilling from the brush roll 110 reliably collides with the shield plate 120 in the presence of the bend part 125 of the shield plate 120 and the aggregate D deposited on the surface of the brush roll 110 is blocked by the cover part 126 of the shield plate 120 and easily drops  
15 and the aggregate D can be more powerfully pulverized into small particles accordingly.

In the cleaning mode, as shown in FIG. 26 (c), the carrier C, etc., deposited on the shield plate 120 is transferred to the side of a final transfer roll 34 in sequence and is collected  
20 into a cleaning device 54.

- Third embodiment -

A third embodiment of the invention is an embodiment wherein as the cylindrical surface layer film 103 in the first  
25 embodiment, a material having a Young's modulus of 0.6 GPa or

less, such as a thermoplastic polyester elastomer (0.2 GPa), is used and the thickness is set to 300  $\mu\text{m}$  or less. Other than the above described points, the third embodiment has the same construction as the first embodiment.

5       Next, the performance of a charger according to the embodiment is evaluated.

10       In a model of the embodiment, a surface layer film 103 uses a thermoplastic polyester elastomer having a Young's modulus of 0.6 GPa or less and thus if carrier is caught between the surface layer film 103 and a photoconductor drum 21, the surface layer film 103 with low rigidity becomes deformed so as to envelop the carrier, resulting in occurrence of only small spots.

15       Thus, if carrier intervenes in the nip area between the surface layer film 103 and the photoconductor drum 21, it is scarcely feared that a charge failure will occur in a large area, and an image quality defect like spots is scarcely noticeable.

20       On the other hand, the surface layer film 103 has a low Young's modulus and thus is easily attracted to the photoconductor drum 21 side and moves following the curvature of the photoconductor drum 21. Thus, the discharge area between the surface layer film 103 and the photoconductor drum 21 widens and a latent image history on the photoconductor drum 21 causing a charge ghost to occur is sufficiently eliminated.

25

- Fourth embodiment -

A fourth embodiment of the invention is an embodiment wherein as the cylindrical surface layer film 103 in the first embodiment, a material having a Young's modulus of 3.0 GPa or more, such as a polyimide resin, is used and the thickness is set to 20 to 60  $\mu\text{m}$ . Other than the above described points, the third embodiment has the same construction as the first embodiment.

10 In this embodiment, a charging roll 100 comprises a cylindrical surface layer film 103 having a resistance value (surface resistance value) set in a range of  $10^6 \Omega/\square$  to  $10^{8.5} \Omega/\square$  from the viewpoints of functioning as a charging member and effectively avoiding a charge failure caused by charge current  
15 leakage.

Next, the performance of a charger according to the embodiment is evaluated.

In a model of the embodiment, the surface layer film 103 uses a polyimide resin having a Young's modulus of 3.0 GPa or more and thus if carrier is caught between the surface layer film 103 and a photoconductor drum 21, the surface layer film 103 itself with high rigidity is firm to hardly receive the effect of an internal sponge-like conductive elastic body 102 accordingly and the caught carrier is easily removed.

25 Thus, it is scarcely feared that carrier will intervene

in the nip area between the surface layer film 103 and the photoconductor drum 21, cause a charge failure to occur, and an image quality defect like spots scarcely occurs.

On the other hand, the surface layer film 103 has a high Young's modulus and thus is hard to be damaged by the carrier and it is not feared either that toner, etc., will accumulate in a defect part.

- Example 1 -

10 In an example 1 comprising the model of the embodiment, the distance between the thin layer area regulation position and blast (corresponding to the rough surface work part 91 subjected to blast work) end part and the distance between the paper end part and blast (corresponding to the rough surface work part 91 subjected to blast work) end part were changed and end part spots caused by BCO (Beads Carry Over)/carrier scatter were evaluated as ○, △, × (○: Good, △: Almost good, ×: NG). Then, the result shown in FIG. 15 (a) was provided.

20 According to the figure, it is seen that if the thin layer area regulation position is outside the blast end part position, no end part spots are observed.

Similar parameter change was made and fogging at the upper end part of the photoconductor drum was evaluated by shutting down during printing and executing tape transfer. Then, the result shown in FIG. 15 (b) was provided.

According to the figure, it is seen that if the thin layer area regulation position is outside the blast end part position, fogging at the upper end part of the photoconductor drum scarcely occurs.

5 Further, similar parameter change was made and the dirty level of the drive gear in the periphery of the developing roll end part was evaluated. Then, the result shown in FIG. 15 (c) was provided.

10 According to the figure, it is seen that if the thin layer area regulation position is outside the blast end part position, the dirty level of the drive gear in the periphery of the developing roll end part scarcely introduces a problem.

- Comparative example 1 -

15 In the charger of the model of the embodiment, the charging shaft (charging roll shaft) was made of SUM and the refresher shaft (brush roll shaft as refresher) was made of SUM and the occurrence rates of spots (independent spots and continuous spots) were examined according to grade of spot size.  
20 Then, the result as shown in FIG. 16 was provided.

According to the figure, it was acknowledged that large background spots (BKG spots) and large image part spots (IMG spots) to some extent are observed.

25 - Example 2 -

In the charger of the model of the embodiment, the charging shaft was made of SUS303Cu and the refresher shaft was made of SUM and the occurrence rates of spots (independent spots and continuous spots) were examined according to grade  
5 of spot size. Then, the result as shown in FIG. 17 was provided.

According to the figure, it was acknowledged that the occurrence rates of BKG spots and image part spots are extremely lessened as compared with those of the comparative example 1.

10 - Example 3 -

In the charger of the model of the embodiment, the charging shaft was made of SUS303Cu and the refresher shaft was made of SUS303Cu and the occurrence rates of spots (independent spots and continuous spots) were examined  
15 according to grade of spot size. Then, the result as shown in FIG. 18 was provided.

According to the figure, it was acknowledged that the occurrence rates of BKG spots and image part spots are extremely lessened as compared with those of the comparative example,  
20 but are a little high as compared with those of the example 2.

- Example 4 -

In an example 4 shown in FIG. 30 (a), the gap d between  
25 the shield plate 120 and the photoconductor drum 21 was changed

and the presence or absence of an image quality defect like spots at the time was examined. Then, the result shown in FIG. 30 (b) was provided.

According to FIG. 30 (b), when the gap  $d$  is 0, occurrence  
5 of a spot is not observed in the initial state, but the developer accumulates with time and is deposited on the photoconductor drum 21 or the surface of the photoconductor drum 21 is easily damaged and thus the gap  $d$  being 0 is not preferred.

When the gap  $d$  becomes about 4.0 mm, it is feared that  
10 the developer dropping from the brush roll 110 will not collide with the shield plate 120, and occurrence of a spot was observed.

Therefore, in the example, it was acknowledged that  
occurrence of a spot is not observed if the gap  $d$  was  $0 < d$   
15  $< 4$  mm.

#### - Example 5 -

Spot occurrence state, photoconductor drum dirt, charging roll dirt, secondary transfer ghost (transfer image  
20 history: Mainly affected by the fact that filming occurs on the intermediate transfer drum by transfer interaction with the intermediate transfer drum, causing the effective surface potential on the intermediate transfer drum to differ from the setup potential), deletion(deletion under high humidity),  
25 charge latitude ((1) Charge uniformity: Better as the charge

potential difference in axial direction, process direction is smaller, (2) Charge capability: Is evaluated based on the charge potential difference between the first and second cycles (cycle 1 - cycle 2) and is better if no charge potential difference exists. Better if a predetermined potential is reached in the first cycle) were evaluated between the model of the third embodiment (example 5) and a control model with the surface layer film 103 made of PVdF (comparative example 1). Then, it was acknowledged that the example 5 is superior to the comparative example 2 in points of the spot occurrence state, the secondary transfer ghost, and the charge latitude, as shown in FIG. 31.

- Example 6 -

Spot occurrence state, photoconductor drum dirt, charging roll dirt, secondary transfer ghost (transfer image history: Mainly affected by the fact that filming occurs on the intermediate transfer drum by transfer interaction with the intermediate transfer drum to cause the effective surface potential on the intermediate transfer drum to differ from the setup potential), deletion(deletion under high humidity), charge latitude ((1) Charge uniformity: Better as the charge potential difference in axial direction, process direction is smaller, (2) Charge capability: Is evaluated based on the charge potential difference between the first and second cycles

(cycle 1 - cycle 2) and is better if no charge potential difference exists. Better if a predetermined potential is reached in the first cycle) were evaluated between the model of the embodiment 4 (example 6) and a control model with the surface layer film 103 made of PVdF (comparative example 3). Then, it was acknowledged that the example 6 is superior to the comparative example 3 in points of the spot occurrence state, the charging roll dirt, the secondary transfer ghost, and the charge latitude, as shown in FIG. 32.

As described above, according to the invention, to dispose the developing device and the charger, the charging member of the charger may be disposed under the effect of a magnetic field produced by the magnetic field production member of the developing device and may be made of a nonmagnetic material, so that while the developing device and the charger are placed close to each other, magnetization of the charging member under the effect of the magnetic field from the developing device can be avoided effectively.

Thus, while the image formation apparatus is miniaturized, deposition of carrier, etc., of a magnetic member on the charging member can be prevented effectively and an image quality defect like spots accompanying deposition of carrier, etc., on the charging member can be prevented effectively.

According to another mode of the invention, to dispose the charger having the removal member disposed in the upstream

of the charging member for removing a deposit on the photoreceptor and the developing device, the charging member of the charger may be disposed under the effect of a magnetic field produced by the magnetic field production member of the developing device and may be made of a nonmagnetic material and on the other hand, the removal member of the charger may be disposed under the effect of a magnetic field produced by the magnetic field production member of the developing device and may be made of a magnetic material, so that while the developing device and the charger are placed close to each other, magnetization of the charging member under the effect of the magnetic field from the developing device can be avoided effectively and in contrast, the removal member can be magnetized aggressively.

Thus, while the image formation apparatus is miniaturized, deposition of carrier, etc., of a magnetic member on the removal member can be promoted and deposition of carrier, etc., of a magnetic member on the charging member can be prevented effectively and accordingly an image quality defect like spots accompanying deposition of carrier, etc., on the charging member can be prevented effectively.

Further, according to the charger according to the invention, to construct an image formation apparatus comprising the charger placed close to the developing device, an image quality defect like spots accompanying deposition of

carrier, etc., on the charging member can be prevented effectively, so that a small-sized image formation apparatus for effectively suppressing image quality defects like spots can be constructed easily.

5           According to the invention, the removal member is disposed in the upstream of the charging member, the charging member and the removal member are partitioned by the partition member, and the removed substance of an aggregate of a carrier lump, etc., peeled off from the removal member is made to  
10 collide with the partition member, so that the removed substance of an aggregate of a carrier lump, etc., peeled off from the removal member is pulverized into small particles as it is made to collide with the partition member, and an accident in which the removed substance peeled off from the removal  
15 member directly collides with and is deposited on the charging member can be prevented effectively.

Thus, an accident in which the removed substance of an aggregate of a carrier lump, etc., peeled off from the removal member enters the nip area between the charging member and the  
20 photoreceptor can be avoided effectively and accordingly a charging failure occurring in the presence of the removed substance can be eliminated and an image quality defect like spots can be avoided effectively.

According to the charger according to the invention,  
25 simply the partition member may be placed between the charging

member and the removal member, so that a small-sized image formation apparatus for well suppressing image quality defects like spots can be constructed easily as a simple configuration.

According to the invention, the charging member of the  
5 charger is coated at least on the outermost peripheral surface with the cylindrical surface layer film formed of a polymeric material and the material of the surface layer film has a Young's modulus of 0.6 GPa or less, so that the surface layer film material of the charging member is optimized and  
10 occurrence of an image quality defect like spots and a charge ghost can be prevented effectively.

Thus, an image formation apparatus for making it possible to effectively suppress image quality defects like spots without being affected by a charge ghost can be constructed  
15 easily if the charger is built in the image formation apparatus.

According to the invention, the charging member of the charger is coated at least on the outermost peripheral surface with the cylindrical surface layer film formed of a polymeric material and the material of the surface layer film has a  
20 Young's modulus of 3.0 GPa or more, so that the surface layer film material of the charging member is optimized and occurrence of an image quality defect like spots and dirt on the charge member surface can be prevented effectively.

Thus, an image formation apparatus for making it possible  
25 to effectively suppress image quality defects like spots while

the life of the charger is prolonged can be constructed easily if the charger is built in the image formation apparatus.

According to the developing device according to the invention, the end part configuration of the developer support in a dual-component developing device (the relationship between the thin layer area regulation position and the rough surface work part and the relationship between the thin layer area regulation position and the magnetic field production member) is improved, whereby while the apparatus itself is miniaturized, an increase in the developer layer thickness at an end part of the developer support is suppressed effectively, so that an image quality defect accompanying an increase in the developer layer thickness at the end part of the developer support can be avoided effectively.

An image formation apparatus using such a developing device can easily form an image with an image quality defect well suppressed while satisfying the demand for miniaturization of image formation apparatus.